TECHNICAL DATA SHEET HB FULLER AUSTRALIA 18/3/2010



FULAFOAM FIRE RESISTANT EXPANDING POLYURETHANE FOAM

Description

FulaFoam Fire Resistant with CFC-free propellant is a single-component, self expanding, ready to use polyurethane foam with propellants which are completely harmless to the ozone layer. It is fire resistant and blocks harmful combustion gases from spreading.

IMPORTANT:

Fulafoam Fire Resistant expanding foam has strong adhesion to almost any surface, including skin and eyes. Wear rubber gloves and goggles before and during use. Protect all surfaces around the work area, as Fulafoam Fire Resistant expanding foam cannot easily be removed.

CONSULT A FIRE ENGINEER TO CONFIRM SUITABILITY WHERE PLANNING TO USE PARTLY OR SOLEY IN A FIRE RATED APPLICATION

Pack Sizes

• 500g can x 12, product code 7011954084

Benefits

- Fire retardant up to 229 minutes
- Efficient seal against smoke and gas
- Does not contain CFC's and H-CFC's
- Excellent adhesion on most substrates (except Teflon, PE and PP)
- High thermal and acoustical insulation
- High bonding strength
- Very good filling characteristics
- Can be painted after full cure
- Fills cavities without shrinking

Uses

- Fire resistant installation of window and door frames
- Fire and smoke retardant sealing of connections between partition walls, ceilings and floors
- Filling of cavities
- Applications where fire retardant characteristics are required such as:
- · Sealing of all openings in roof constructions
- Sealing of cable- and pipe penetrations
- Creation of a sound-proof screen
- · Bonding of insulation materials

Customer Service

Application of sound-deadening layers

Improving thermal insulation in cold store area's

Compatible Substrates

Concrete	Wood			
Mortar	Plasterboard			
Fibreglass	Cement sheet			
MDF	Particleboard			
Steel	Aluminium			

Yield per can

A full can will expand to 15-20 litres of foam, if used strictly according to directions.

Performance Summary

Colour	Pink ~10 minutes at 20oC / 50%RH		
Skinning time			
Drying time	Tack free after 25 minutes		
Cure rate	2 hours /30mm bead, condition dependant		
Service temperature	-40 °C until +90 °C when cured		
Specific gravity	Approx 25kg/m³ extruded, fully cured		
Curing system	Moisture cure		

Standards Compliance and Fire Test Results:

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Wall Thick ness (mm)	Joint Dimension (mm)	Backing material	Flame resistance in minutes	Likely fire resistance (in accordance with AS1530.4-1997 and AS4072-1992, vertical
200	Width: 11 Depth: 200	None	229 min	-/180/180
200	Width: 41 Depth: 200	None	110 min	-/90/90
100	Width: 31 Depth: 100	None	50 min	-/-/-
100	Width: 11 Depth: 100	None	104 min	-/90/90

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Surface Preparation

All surfaces must be clean, sound and free from dust, grease, oil and contamination.

High humidity and dampness will aid the expansion of the foam. However, the surfaces should not be wet. Spraying a fine mist of water into the cavity will aid expansion of the foam.

Application Application

Ensure that the temperature is greater than 5°C. Shake can at least 20 times before each use to ensure that contents are mixed. Screw trigger and nozzle onto the can. To inject the foam, turn the can upside down and direct nozzle into the cavity. Press trigger to release foam.

When filling large cavities, do no empty the whole can at once. Fill in stages, allowing the foam to expand between each stage. Using the whole can at once will cause:

- Failure of the foam in the middle of the mass to expand, resulting in reduced yield
- b) Too much foam may be injected. The pressure from the expanding foam may cause damage to the walls of the cavity.

Inject the foam for between 15 to 20 seconds. Depending on conditions, the foam should skin in about 25 minutes. After it has skinned, spray a fine mist (not a puddle) of water onto the foam.

Inject the next layer of foam. Repeat until the cavity is $\frac{1}{3}$ to $\frac{1}{2}$ filled.

Fulafoam Fire Resistant expanding foam will expand to approximately three to four times the extruded volume.

Trim cured foam using a saw, knife, rasp or sandpaper. Finish with Fuller Easy Filler™ acrylic filler or other masonry filler, to produce a neat and tidy finish. Paint with an exterior grade acrylic.

Curing

Time to cure is highly variable and depends on weather conditions, ambient temperature and depth of joint approx. As a guide Fulafoam Fire Resistant foam will cure in two hours for a 30mm bead of foam.

Clean Up

Surfaces surrounding the job area should be protected from accidental contact with Fulafoam Fire Resistant expanding foam. Clean up uncured foam immediately with acetone.

Cured material is very difficult to remove. Sanding or other mechanical means will remove most of the foam.

If on skin, wash with an abrasive soap. Any remaining residue will wear off with time.

Painting

Fulafoam Fire Retartant expanding foam is paintable when cured. Painting is recommended for exterior applications.

Shelf Life:

Nine months unopened from date of manufacture. If open, use within 48 hours

Limitations

- Ensure that the air temperature is above 5°C
- FulaFoam Fire Resistant expanding foam is not water proof and not suitable for immersion
- Do not use where foot or vehicular traffic is expected
- Cured foam must be protected from UV radiation by painting
- Fill cavities only partly as foam will continue to expand during the cure time
- Do not have sparks or flames near curing FulaFoam Fire Resistant foam
- Will not adhere to PE or PP plastics

Safety Information

UN1950 AEROSOLS, Class 2.1. Store can in a cool place, out of direct sunlight.

Extremely flammable (whilst in can). Keep away from sources of ignition.

Harmful by inhalation. Do not inhale vapour. Use only in well ventilated areas.

Irritating to eyes, respiratory system and skin. Avoid contact with skin and eyes. May cause sensitization by inhalation and skin contact

If swallowed do not induce vomiting; give a glass of water to drink.

KEEP OUT OF REACH OF CHILDREN

A Material Safety Data Sheet is available from the H.B. Fuller representative your state, HB Fuller Australia customer service, or downloadable from

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the HB Fuller web site, <u>www.hbfuller.com.au</u> For Poisons Information Centre phone 13 11 26.

Disclaimer

This technical data sheet summarises at the date of issue to the best technical knowledge of HB Fuller Australia. Since HB Fuller Australia cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, review this technical data sheet in the context of how the user intends to handle and use the product in the workplace. If clarification or further information is needed to ensure that an appropriate assessment can be made, the user should contact this company. Our responsibility for the products sold is subject to our standard terms and conditions, a copy of which is sent to our customers and is also available on request