



## Safety Data Sheet

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|------------------------|-----------|-------------------------|----------|
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| <b>Issue Date:</b>     | 06/21/17  | <b>Supersedes Date:</b> | 04/16/15 |

### Product identifier

3M(TM) Scotch-Weld(TM) Epoxy Adhesive DP100 Plus Clear

### ID Number(s):

62-3272-1430-0, 62-3272-1431-8, 62-3272-1435-9, 62-3272-1436-7, 62-3272-3530-5, 62-3272-3830-9

### Recommended use

Structural adhesive

### Supplier's details

|                      |   |
|----------------------|---|
| <b>MANUFACTURER:</b> | 3M                                      |
| <b>DIVISION:</b>     | Industrial Adhesives and Tapes Division |

|                   |   |
|-------------------|---|
| <b>ADDRESS:</b>   | 3M Center, St. Paul, MN 55144-1000, USA |
| <b>Telephone:</b> | 1-888-3M HELPS (1-888-364-3577)         |

### Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

05-6630-7, 05-6631-5

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|                        |           |                         |          |
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| <b>Issue Date:</b>     | 06/21/17  | <b>Supersedes Date:</b> | 08/01/16 |

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP100 Plus Clear, Part A

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Structural adhesive

#### 1.3. Supplier's details

|                      |   |
|----------------------|---|
| <b>MANUFACTURER:</b> | 3M                                      |
| <b>DIVISION:</b>     | Industrial Adhesives and Tapes Division |
| <b>ADDRESS:</b>      | 3M Center, St. Paul, MN 55144-1000, USA |
| <b>Telephone:</b>    | 1-888-3M HELPS (1-888-364-3577)         |

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Skin Sensitizer: Category 1A.

#### 2.2. Label elements

##### Signal word

Warning

##### Symbols

Exclamation mark |

##### Pictograms



**Hazard Statements**

May cause an allergic skin reaction.

**Precautionary Statements****Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.  
Wear protective gloves.  
Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF ON SKIN: Wash with plenty of soap and water.  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Hazards not otherwise classified**

2% of the mixture consists of ingredients of unknown acute oral toxicity.  
2% of the mixture consists of ingredients of unknown acute dermal toxicity.

**SECTION 3: Composition/information on ingredients**

| Ingredient   | C.A.S. No.    | % by Wt                |
|--|---------------|------------------------|
| Mercaptan Polymer (NJTS Reg. No. 04499600-6776)                | Trade Secret* | 90 - 99 Trade Secret * |
| Mercaptan Terminated Polymer Blend (NJTS Reg No 04499600-7193) | Trade Secret* | 1 - 10 Trade Secret *  |
| bis(dimethylaminoethyl) ether                                  | 3033-62-3     | < 1.5 Trade Secret *   |
| Triethylenetetramine   | 112-24-3      | < 1 Trade Secret *     |

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

No need for first aid is anticipated.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

No need for first aid is anticipated.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Carbon monoxide  
Carbon dioxide  
Hydrogen Sulfide  
Oxides of Sulfur

**Condition**

During Combustion  
During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

**7.2. Conditions for safe storage including any incompatibilities**

No special storage requirements.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient                    | C.A.S. No. | Agency | Limit type                      | Additional Comments |
|-------------------------------|------------|--------|---------------------------------|---------------------|
| Triethylenetetramine          | 112-24-3   | AIHA   | TWA:6 mg/m <sup>3</sup> (1 ppm) | SKIN                |
| bis(dimethylaminoethyl) ether | 3033-62-3  | ACGIH  | TWA:0.05 ppm;STEL:0.15 ppm      | SKIN                |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

**8.2. Exposure controls****8.2.1. Engineering controls**

Use in a well-ventilated area.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

None required.

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

Neoprene

**Respiratory protection**

None required.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

|                                  |  |
|----------------------------------|--|
| <b>General Physical Form:</b>    | Liquid                                   |
| <b>Specific Physical Form:</b>   | Viscous                                  |
| <b>Odor, Color, Grade:</b>       | Clear; mercaptan odor                    |
| <b>Odor threshold</b>            | <i>No Data Available</i>                 |
| <b>pH</b>                        | <i>Not Applicable</i>                    |
| <b>Melting point</b>             | <i>Not Applicable</i>                    |
| <b>Boiling Point</b>             | <i>Not Applicable</i>                    |
| <b>Flash Point</b>               | ≥115 °C [ <i>Test Method:Estimated</i> ] |
| <b>Evaporation rate</b>          | <i>Not Applicable</i>                    |
| <b>Flammability (solid, gas)</b> | <i>Not Applicable</i>                    |
| <b>Flammable Limits(LEL)</b>     | <i>Not Applicable</i>                    |
| <b>Flammable Limits(UEL)</b>     | <i>Not Applicable</i>                    |

|   |   |
|---|---|
| Vapor Pressure                          | <=0.01 mmHg [@ 20 °C]   |
| Vapor Density                           | <i>Not Applicable</i>   |
| Density                                 | 1.15 g/ml   |
| Specific Gravity                        | 1.15 [ <i>Ref Std:WATER=1</i> ]   |
| Solubility in Water                     | Negligible  |
| Solubility- non-water                   | <i>No Data Available</i>  |
| Partition coefficient: n-octanol/ water | <i>No Data Available</i>  |
| Autoignition temperature                | <i>No Data Available</i>  |
| Decomposition temperature               | <i>No Data Available</i>  |
| Viscosity                               | 19,400 centipoise [@ 20 °C ]  |
| Hazardous Air Pollutants                | 0 % weight [ <i>Test Method:Calculated</i> ]  |
| Molecular weight                        | <i>No Data Available</i>  |
| VOC Less H2O & Exempt Solvents          | 7.8 g/l [ <i>Test Method:calculated SCAQMD rule 443.1</i> ]<br>[ <i>Details:when used as intended with Part B</i> ] |
| VOC Less H2O & Exempt Solvents          | 0.7 % [ <i>Test Method:calculated per CARB title 2</i> ] [ <i>Details:when used as intended with Part B</i> ]       |
| VOC Less H2O & Exempt Solvents          | 15.6 g/l [ <i>Test Method:calculated SCAQMD rule 443.1</i> ]<br>[ <i>Details:as supplied</i> ]                      |

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

### 10.5. Incompatible materials

None known.

### 10.6. Hazardous decomposition products

#### Substance

None known.

#### Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

## Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

### Inhalation:

No known health effects.

### Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

### Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

### Ingestion:

May be harmful if swallowed.

## Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

### Acute Toxicity

| Name  | Route                      | Species | Value   |
|---|----------------------------|---------|---|
| Overall product                                 | Dermal                     |         | No data available; calculated ATE >5,000 mg/kg        |
| Overall product                                 | Inhalation-Vapor(4 hr)     |         | No data available; calculated ATE >50 mg/l            |
| Overall product                                 | Ingestion                  |         | No data available; calculated ATE 2,000 - 5,000 mg/kg |
| Mercaptan Polymer (NJTS Reg. No. 04499600-6776) | Dermal                     | Rabbit  | LD50 > 10,200 mg/kg                                   |
| Mercaptan Polymer (NJTS Reg. No. 04499600-6776) | Ingestion                  | Rat     | LD50 2,600 mg/kg                                      |
| bis(dimethylaminoethyl) ether                   | Dermal                     | Rabbit  | LD50 238 mg/kg  |
| bis(dimethylaminoethyl) ether                   | Inhalation-Vapor (4 hours) | Rat     | LC50 2.2 mg/l   |
| bis(dimethylaminoethyl) ether                   | Ingestion                  | Rat     | LD50 570 mg/kg  |
| Triethylenetetramine                            | Dermal                     | Rabbit  | LD50 550 mg/kg  |
| Triethylenetetramine                            | Ingestion                  | Rat     | LD50 2,500 mg/kg                                      |

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

| Name                 | Species | Value         |
|----------------------|---------|---------------|
| Overall product      | Rabbit  | Mild irritant |
| Triethylenetetramine | Rabbit  | Corrosive     |

### Serious Eye Damage/Irritation

| Name                 | Species | Value         |
|----------------------|---------|---------------|
| Overall product      | Rabbit  | Mild irritant |
| Triethylenetetramine | Rabbit  | Corrosive     |

### Skin Sensitization

| Name                 | Species    | Value       |
|----------------------|------------|-------------|
| Triethylenetetramine | Guinea pig | Sensitizing |

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.



**Germ Cell Mutagenicity**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Carcinogenicity**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No      Pressure Hazard - No      Reactivity Hazard - No      Immediate Hazard - Yes      Delayed Hazard - No

#### EPCRA 311/312 Hazard Classifications (effective January 1, 2018):

##### Physical Hazards

Not applicable

##### Health Hazards

Respiratory or Skin Sensitization

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

### NFPA Hazard Classification

Health: 2    Flammability: 1    Instability: 0    Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

|                        |           |                         |          |
|------------------------|-----------|-------------------------|----------|
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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP100 Plus Clear, Part B

#### Product Identification Numbers

DP-100

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Structural adhesive

#### 1.3. Supplier's details

|                      |   |
|----------------------|---|
| <b>MANUFACTURER:</b> | 3M                                      |
| <b>DIVISION:</b>     | Industrial Adhesives and Tapes Division |
| <b>ADDRESS:</b>      | 3M Center, St. Paul, MN 55144-1000, USA |
| <b>Telephone:</b>    | 1-888-3M HELPS (1-888-364-3577)         |

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Sensitizer: Category 1.

#### 2.2. Label elements

##### Signal word

Warning

##### Symbols

Exclamation mark |

##### Pictograms

**Hazard Statements**

Causes serious eye irritation.  
May cause an allergic skin reaction.

**Precautionary Statements****Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.  
Wear protective gloves and eye/face protection.  
Wash thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
If eye irritation persists: Get medical advice/attention.  
IF ON SKIN: Wash with plenty of soap and water.  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Hazards not otherwise classified****SECTION 3: Composition/information on ingredients**

| Ingredient   | C.A.S. No. | % by Wt             |
|--------------|------------|---------------------|
| Epoxy Resin  | 25068-38-6 | > 98 Trade Secret * |
| Organosilane | 2530-83-8  | < 2 Trade Secret *  |

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Aldehydes  
Hydrocarbons  
Carbon monoxide  
Carbon dioxide  
Ketones

**Condition**

During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

## 7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber  
Fluoroelastomer

##### Respiratory protection

None required.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

|                                  |  |
|----------------------------------|--|
| <b>General Physical Form:</b>    | Liquid   |
| <b>Specific Physical Form:</b>   | Viscous  |
| <b>Odor, Color, Grade:</b>       | light straw colored, epoxy odor  |
| <b>Odor threshold</b>            | <i>No Data Available</i>   |
| <b>pH</b>                        | <i>Not Applicable</i>  |
| <b>Melting point</b>             | <i>No Data Available</i>   |
| <b>Boiling Point</b>             | <i>Not Applicable</i>  |
| <b>Flash Point</b>               | $\geq 240$ °F [ <i>Test Method</i> :Closed Cup] [ <i>Details</i> :MITS data] |
| <b>Evaporation rate</b>          | <i>Not Applicable</i>  |
| <b>Flammability (solid, gas)</b> | <i>Not Applicable</i>  |
| <b>Flammable Limits(LEL)</b>     | <i>Not Applicable</i>  |
| <b>Flammable Limits(UEL)</b>     | <i>Not Applicable</i>  |
| <b>Vapor Pressure</b>            | $\leq 0.03$ mmHg [ <i>@</i> 20 °C]   |
| <b>Vapor Density</b>             | <i>Not Applicable</i>  |

|   |  |
|---|--|
| Density                                 | 1.17 g/ml  |
| Specific Gravity                        | 1.17 [Ref Std: WATER=1]  |
| Solubility- non-water                   | No Data Available  |
| Partition coefficient: n-octanol/ water | No Data Available  |
| Autoignition temperature                | No Data Available  |
| Decomposition temperature               | No Data Available  |
| Viscosity                               | 4,000 - 11,000 centipoise [ @ 80 °F ] [Test Method: Brookfield]                                      |
| Hazardous Air Pollutants                | 0 % weight [Test Method: Calculated]   |
| Molecular weight                        | No Data Available  |
| VOC Less H2O & Exempt Solvents          | < 10 g/l [Test Method: calculated SCAQMD rule 443.1]<br>[Details: when used as intended with Part A] |
| VOC Less H2O & Exempt Solvents          | < 1 % [Test Method: calculated SCAQMD rule 443.1]<br>[Details: when used as intended with Part A]    |
| VOC Less H2O & Exempt Solvents          | < 15 g/l [Test Method: calculated per CARB title 2] [Details: as supplied]                           |

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

### 10.5. Incompatible materials

Strong acids

Strong oxidizing agents

### 10.6. Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|------------------|------------------|
| None known.      |                  |

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure



Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

No health effects are expected.

**Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

| Name            | Route                          | Species | Value  |
|-----------------|--------------------------------|---------|--|
| Overall product | Dermal                         |         | No data available; calculated ATE >5,000 mg/kg |
| Overall product | Inhalation-Dust/Mist(4 hr)     |         | No data available; calculated ATE >12.5 mg/l   |
| Overall product | Ingestion                      |         | No data available; calculated ATE >5,000 mg/kg |
| Epoxy Resin     | Dermal                         | Rat     | LD50 > 1,600 mg/kg                             |
| Epoxy Resin     | Ingestion                      | Rat     | LD50 > 1,000 mg/kg                             |
| Organosilane    | Dermal                         | Rabbit  | LD50 4,000 mg/kg                               |
| Organosilane    | Inhalation-Dust/Mist (4 hours) | Rat     | LC50 > 5.3 mg/l                                |
| Organosilane    | Ingestion                      | Rat     | LD50 7,010 mg/kg                               |

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

| Name         | Species | Value         |
|--------------|---------|---------------|
| Epoxy Resin  | Rabbit  | Mild irritant |
| Organosilane | Rabbit  | Mild irritant |

**Serious Eye Damage/Irritation**

| Name         | Species | Value             |
|--------------|---------|-------------------|
| Epoxy Resin  | Rabbit  | Moderate irritant |
| Organosilane | Rabbit  | Corrosive         |

**Skin Sensitization**

| Name         | Species          | Value          |
|--------------|------------------|----------------|
| Epoxy Resin  | Human and animal | Sensitizing    |
| Organosilane | Guinea pig       | Not classified |

**Respiratory Sensitization**

| Name        | Species | Value          |
|-------------|---------|----------------|
| Epoxy Resin | Human   | Not classified |

**Germ Cell Mutagenicity**

| Name         | Route    | Value  |
|--------------|----------|--|
| Epoxy Resin  | In vivo  | Not mutagenic  |
| Epoxy Resin  | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Organosilane | In vivo  | Not mutagenic  |
| Organosilane | In Vitro | Some positive data exist, but the data are not sufficient for classification |

**Carcinogenicity**

| Name         | Route  | Species | Value  |
|--------------|--------|---------|--|
| Epoxy Resin  | Dermal | Mouse   | Some positive data exist, but the data are not sufficient for classification |
| Organosilane | Dermal | Mouse   | Not carcinogenic   |

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

| Name         | Route     | Value                                  | Species | Test Result           | Exposure Duration    |
|--------------|-----------|--|---------|-----------------------|----------------------|
| Epoxy Resin  | Ingestion | Not classified for female reproduction | Rat     | NOAEL 750 mg/kg/day   | 2 generation         |
| Epoxy Resin  | Ingestion | Not classified for male reproduction   | Rat     | NOAEL 750 mg/kg/day   | 2 generation         |
| Epoxy Resin  | Dermal    | Not classified for development         | Rabbit  | NOAEL 300 mg/kg/day   | during organogenesis |
| Epoxy Resin  | Ingestion | Not classified for development         | Rat     | NOAEL 750 mg/kg/day   | 2 generation         |
| Organosilane | Ingestion | Not classified for female reproduction | Rat     | NOAEL 1,000 mg/kg/day | 1 generation         |
| Organosilane | Ingestion | Not classified for male reproduction   | Rat     | NOAEL 1,000 mg/kg/day | 1 generation         |
| Organosilane | Ingestion | Not classified for development         | Rat     | NOAEL 3,000 mg/kg/day | during organogenesis |

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

| Name        | Route     | Target Organ(s)  | Value          | Species | Test Result           | Exposure Duration |
|-------------|-----------|--|----------------|---------|-----------------------|-------------------|
| Epoxy Resin | Dermal    | liver  | Not classified | Rat     | NOAEL 1,000 mg/kg/day | 2 years           |
| Epoxy Resin | Dermal    | nervous system   | Not classified | Rat     | NOAEL 1,000 mg/kg/day | 13 weeks          |
| Epoxy Resin | Ingestion | auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder | Not classified | Rat     | NOAEL 1,000 mg/kg/day | 28 days           |

|              |           |   |                |     |                             |         |
|--------------|-----------|---|----------------|-----|-----------------------------|---------|
| Organosilane | Ingestion | heart   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   nervous system   kidney and/or bladder   respiratory system | Not classified | Rat | NOAEL<br>1,000<br>mg/kg/day | 28 days |
|--------------|-----------|---|----------------|-----|-----------------------------|---------|

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**311/312 Hazard Categories:**

Fire Hazard - No      Pressure Hazard - No      Reactivity Hazard - No      Immediate Hazard - Yes      Delayed Hazard - No

**EPCRA 311/312 Hazard Classifications (effective January 1, 2018):**

**Physical Hazards**  
 Not applicable

**Health Hazards**  
 Serious eye damage or eye irritation

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

**15.4. International Regulations**

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

**SECTION 16: Other information**

**NFPA Hazard Classification**

**Health: 2    Flammability: 1    Instability: 0    Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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