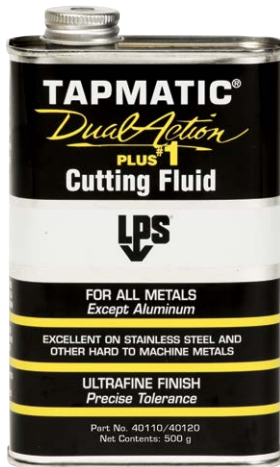




TAPMATIC® DUAL ACTION PLUS#1 CUTTING FLUID

LPS® Tapmatic® Dual Action Plus #1 is safe for tapping, drilling, reaming, threading, or finishing on all metals except aluminium.



PACKAGE SIZES

Net Contents	Part No.
500 g container	40110 / 40120

**Available Only in Asia-Pacific through LPS® Master Distributor:
YK Toh Marketing (S) PTE LTD.
8, Changi North Street 1, Singapore 498829
Tel: +65 (0) 6542 3232*

FEATURES

- Designed for hard to machine metals such as stainless steel and titanium
- Cools and lubricates
- Reduces friction and eliminates chip welding
- Lowers temperature through chemically controlled evaporation
- Provides ultra fine finishes and precise tolerances
- Evaporates quickly
- Not recommended for aluminum

APPLICATIONS

- Boring
- Broaching
- Drawing
- Drilling
- Engraving
- Facing
- Finishing
- Grinding
- Milling
- Reaming
- Sawing
- Stamping
- Tapping
- Threading
- Turning

PROPERTIES

Appearance/Physical State	Liquid
Odor	Sweet spice
Color	Light brown
Boiling point	87 °C (189 °F)
Specific gravity (water=1)	1.35 @ 20 °C
Vapor density (air=1)	4.5
Vapor pressure	58 mmHg @ 20 °C
Evaporation rate	0.3 (Ethyl Ether=1)
Auto ignition temperature	>420 °C (788 °F)
Viscosity	<3 mm ² /sec @ 25 °C
Partition coefficient (octanol/water)	2.4
Volatiles	90%

SAFETY DATA SHEETS AVAILABLE UPON REQUEST OR VISIT OUR WEB SITE : WWW.LPSLABS.COM

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